Step 1:
Remove coolant from bike and remove left side radiator.

Step 2:
Install the supplied stud with the short thread length in to the frame (picture 1 and 2).

Step 3:
Install the oil-cooler at the bottom portion of the left radiator (picture 3 and 4). Be sure to install the oil cooler lines to the fittings on the oil cooler.

Step 4:
Install the oil cooler and radiator with the supplied nut permanently to the frame (picture 5) and the upper bolt also.

Step 5:
Connect the radiator hoses to the radiator. Fill radiators with coolant.
Step 6: (only for 2011 model)
Stick the Foam to the radiator as in picture 5

Step 7:
Install the oil filter cap on the engine.
Step 8:
Install the oil cooler hoses like the assembly diagram (picture 6 and 7).

_Hose 1_ connects oil-out from the filter cap to oil-in on the radiator (cut the hose to the length). Oil out lines will be on the left side of the cap and the cooler unit.

_Hose 2_ connects oil-out from the radiator to oil-in on the filter cap (cut the hose to the length). Oil in lines will be on the right side of the cap and oil cooler unit.

![Picture 6](Image)

- **Air vent bolt**
- **Oil in**
- **Oil out**

![Picture 7](Image)

- **Oil in**
- **Oil out**
Step 9:  
Use two nylon zip ties to attach the oil-hoses to the frame and the water-hose (see picture 8).

Step 10:  
Fill the engine with oil, adding 150 ml more oil.

Step 11:  
Start the engine and let it idle.

Step 12:  
Stop the engine after 2 minutes and check if there is air in the cooler by opening the air vent bolt (picture 6). If oil comes out, the system has been bleed properly. If air comes out, redo step 11 and 12 until oil comes out.

Step 13:  
Re-install the left radiator shroud and the oil cooler with the bottom bolt to the radiator

The replacement Oil Filter for this Oil Cooling System is: 140.003.  
The replacement O-ring set for this Oil Cooling System is: 160.500.