Honda CRF 450X (Part Number: 160.404)
Oil Cooler Installation Instruction

Step 1:
Remove coolant from bike and remove left side radiator.

Step 2:
Install the oil-cooler at the behind the bottom portion of the Left radiator (Like Picture 1 and 2). Be sure to install the oil cooler lines to the fittings on the oil cooler.

Step 3:
Assemble the oil-cooler and radiator back onto the frame with the stock bolts.

Step 4:
Connect the radiator hoses to the radiator. Fill radiators with coolant.

Step 5:
Install the oil filter cap on the engine.

Step 6:
Install the oil cooler hoses like the assembly diagram (like picture 3 and 4)

Hose 1 connects oil-out from the filter cap to oil-in on the radiator (cut the hose to the length).
Hose 2 connects oil-out from the radiator to oil-in on the filter cap (cut the hose to the length).

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Air vent bolt

Oil out

Oil in

Zip-Tie

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Zip-Tie

Oil in

Oil out

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Oil out

Oil in

Zip -Tie
Step 7: 
Use nylon zip ties to attach the oil-hoses to the water-hose (see picture 4) and the frame(see picture 3).

Step 8: 
Fill the engine with oil, adding 150 ml more oil.

Step 9: 
Start the engine and let it idle.

Step 10: 
Stop the engine after 2 minutes and check if there is air in the cooler by opening the air vent bolt (picture 4). If oil comes out, the system has been bleed properly. If air comes out, redo step 9 and 10 until oil comes out.

Step 11: 
Check oil level and top off if necessary.

Step 12: 
Re-install the left side radiator shroud using the OEM bolts.

The replacement Oil Filter for this Oil Cooling System is: 140.003.
The replacement O-ring set for this Oil Cooling System is: 160.500.